

54482 Dev

## Work Order ID 53365

November 2, 2009 1:50:41 PM



Page 1

Item ID: DSK077

Accept



Setup Start



Revision ID: A

Stop



Item Name: D2892-1 TURNING DETAIL

Start Date: 02/11/2009 Start Qty: 7.00



Cust Item ID:

Required Date: 16/11/2009 Req'd Qty: 7.00



Customer:

Reference:

Approvals:

Process Plan:

*PL*

Date:

*09-11-2*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSK077	Rev A								

100

0.00



MORI SEIKI CNC LATHE LARGE

0.00

Doosan

Memo

Doosan Lathe

Turn blank as per Folio FA082

110

0.00



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

Quality Control

120

0.00



QC8- Inspect parts - second check

0.00

QC

Memo

Quality Control

*09.11.12**09.11.14**09.12.08**7**7*

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Page 2

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Accept



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Start Date: 02/11/2009 Start Qty: 7.00



Cust Item ID:

Required Date: 16/11/2009 Req'd Qty: 7.00

Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

0.00

Packaging

Memo

Identify and Stock in Kanban ☒ Location: ENC 09.11.14

Packaging

140

0.00



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

09/12/10

MUF 09-12-09

# Picklist Print

November 2, 2009 1:50:47 PM

Page 1

Work Order ID: 53365

Parent Item: DSK077RevA

Parent Item Name: D2892-1 TURNING DETAIL

Comments:

Start Date: 02/11/2009

Required Date: 16/11/2009

Start Qty: 7.00

Required Qty: 7.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D6104-003RevB		Manufactured	No				Each	20.0000	7.0000			

Round Billet, 17-4

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

20

52969

20

09-11-14

7

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	53365
<b>Description:</b> Turning Detail for D2892-1		<b>Part Number:</b>	DSK077
<b>Inspection Dwg:</b> DSK077		<b>Rev:</b> A	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.524	2.529		2.527	2.527	2.527	2.527	2.527
B	3.702	3.722		3.717	3.717	3.717	3.717	3.717
C	2.814	2.834		2.825	2.825	2.825	2.825	2.825
D	0.718	0.738		.722	.722	.722	.722	.722
E	0.090	0.110		.100	.100	.100	.100	.100
F	2.714	2.734		.724	.724	.724	.724	.724
G	2.029	2.049		2.039	2.039	2.039	2.039	2.039
H	3.214	3.234		3.224	3.224	3.224	3.224	3.224
I	0.913	0.933		.923	.923	.923	.923	.923
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.100	.100	.100	.100	.100
L								
M								
N								
O								
P								

<b>Measured by:</b> <i>[Signature]</i>	<b>Date:</b> 09.11.14
<b>Audited by:</b> <i>[Signature]</i>	<b>Date:</b> 09.12.08
<b>Prototype Approval:</b>	<b>Date:</b>

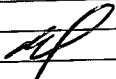
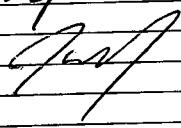
Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<i>[Signature]</i>


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Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077		Rev: A	Page 1 of 1

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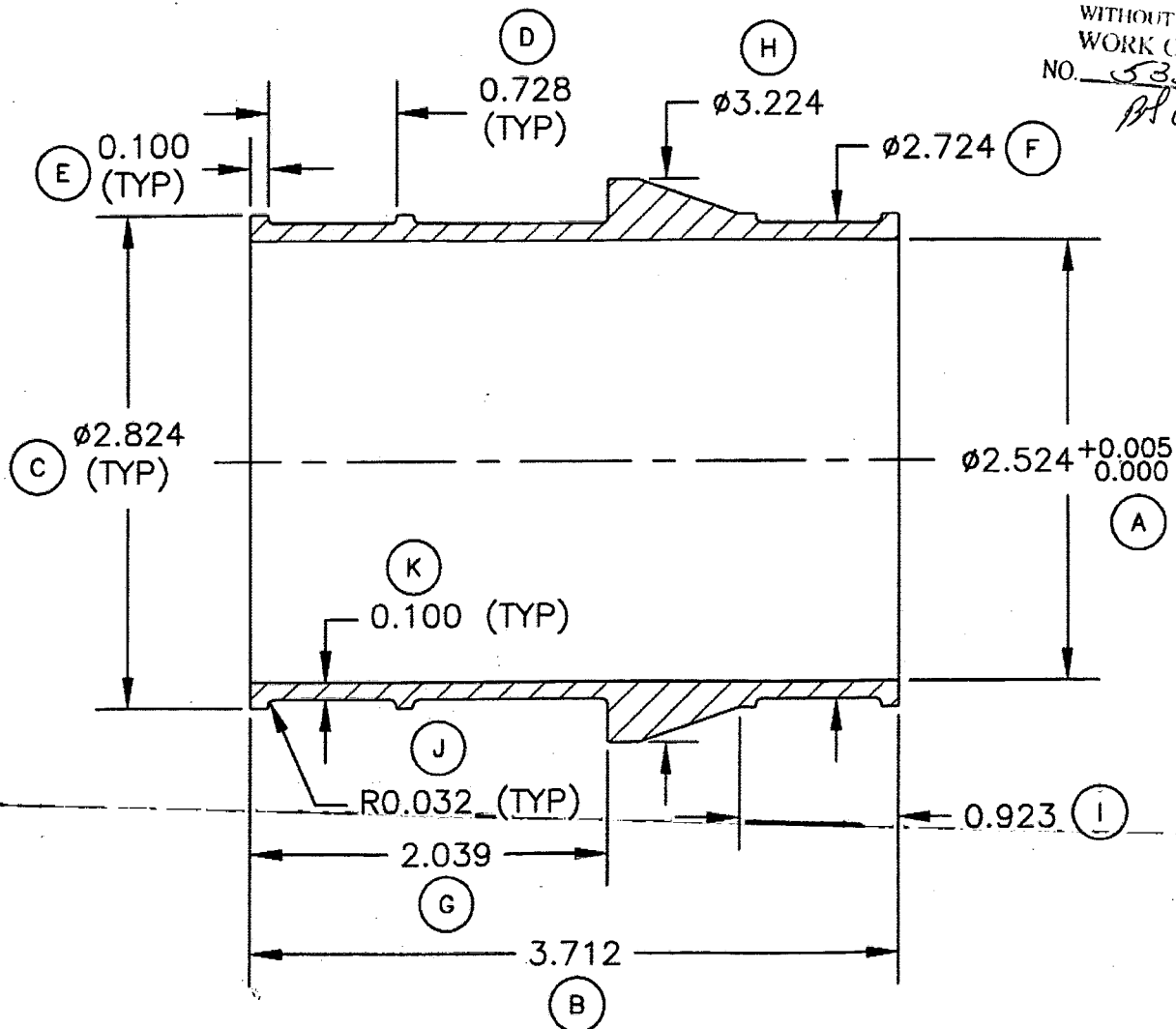
Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	

**DART**

DESIGN TF	DRAWN BY TF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. DSK 077	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2892-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED  
03.07.01

SHOP COPY  
RETURN TO  
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WORK ORDER  
NO. 53345  
PS 0411-2



D2892-1 TURNING DETAIL

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